

## 350 Engine Rebuild Kit

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## Catalog of Sears, Roebuck and Company

### **How to Restore Your C3 Corvette**

In our popular Workbench Series, How to Rebuild the Big Block Chevrolet covers the basics of any engine rebuild in over 450 color photos of step-by-step instruction. Subjects covered include the history of the big block Chevy, preparation and tool requirements, engine removal and teardown, first inspection, parts, machine work and clean-up, final engine assembly, and start-up. This book is essential for not only enthusiasts looking to rebuild their big-block Chevy, but as a guideline for building performance applications as well.

### **How to Rebuild Small-Block Ford Engines**

The Rochester Quadrajets carburetor was found perched atop the engine of many a classic GM performance vehicle. The Q-Jet is a very capable but often misunderstood carb. This book, How to Rebuild and Modify Rochester Quadrajets Carburetors, seeks to lift the veil of mystery surrounding the Q-Jet and show owners how to tune and modify their carbs for maximum performance. The book will be a complete guide to selecting, rebuilding, and modifying the Q-Jet, aimed at both muscle car restorers and racers. The book includes a history of the Q-Jet, an explanation of how the carb works, a guide to selecting and finding the right carb, instructions on how to rebuild the carb, and extensive descriptions of high-performance modifications that will help anyone with a Q-Jet carb crush the competition.

## **The Turbo Hydra-Matic 350 Handbook**

Popular Mechanics inspires, instructs and influences readers to help them master the modern world. Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle.

## **Popular Mechanics**

This restoration guide provides in-depth, step-by-step information of common restoration procedures and features brilliant color photos so the reader can complete a bumper-to-bumper restoration in their own garage.

## **How to Build Max-Performance Chevy Small-Blocks on a Budget**

The Muncie 4-speeds, M20, M21, and M22 are some of the most popular manual transmissions ever made and continue to be incredibly popular. The Muncie was the top high-performance manual transmission GM offered in its muscle cars of the 60s and early 70s. It was installed in the Camaro, Chevelle, Buick GS, Pontiac GTO, Olds Cutlass, and many other classic cars. Many owners want to retain the original transmission in their classic cars to maintain its value. Transmission expert and veteran author Paul Cangialosi has created an indispensable reference to Muncie 4-speeds that guides you through each crucial stage of the rebuild process. Comprehensive ID

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information is provided, so you can positively identify the cases, shafts, and related parts. It discusses available models, parts options, and gearbox cases. Most important, it shows how to completely disassemble the gearbox, identify wear and damage, select the best parts, and complete the rebuild. It also explains how to choose the ideal gear ratio for a particular application. Various high-performance and racing setups are also shown, including essential modifications, gun drilling the shafts, cutting down the gears to remove weight, and achieving race-specific clearances. Muncie 4-speeds need rebuilding after many miles of service and extreme use. In addition, when a muscle car owner builds a high-performance engine that far exceeds stock horsepower, a stronger high-performance transmission must be built to accommodate this torque and horsepower increase. No other book goes into this much detail on the identification of the Muncie 4-speed, available parts, selection of gear ratios, and the rebuild process.

### **How to Rebuild GM LS-Series Engines**

Hundreds of photos, charts, and diagrams guide readers through the rebuilding process of their small-block Chevy engine. Each step, from disassembly and inspection through final assembly and tuning, is presented in an easy-to-read, user-friendly format.

### **How to Rebuild Pontiac V-8s**

## **GM Automatic Overdrive Transmission Builder's and Swapper's Guide**

### **Muncie 4-Speed Transmissions**

### **GM Turbo 350 Transmissions**

Renowned engine builder and technical writer David Vizard turns his attention to extracting serious horsepower from small-block Chevy engines while doing it on a budget. Included are details of the desirable factory part numbers, easy do-it-yourself cylinder head modifications, inexpensive but effective aftermarket parts, the best blocks, rotating assembly (cranks, rods, and pistons), camshaft selection, lubrication, induction, ignition, exhaust systems, and more.

### **How to Rebuild Your Small-Block Chevy**

A complete, step-by-step guide to the entire engine rebuilding process. Every step is fully illustrated. Covers the most popular engines. Everything you'll need to know to do-it-yourself. In a clear, easy-to-follow format. What you can learn: Includes 262, 265, 267, 283, 302, 305, 307, 327, 350, 396, 400, 402, 427 and 454 cubic inch V8 engines: • Diagnosis • Overhaul • Performance • Economy modifications  
Book Summary: • Engine identification • Tools and equipment • Diagnosis • Cylinder head servicing • Engine removal and installation • Step-by-step

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- procedures
- Fully illustrated with over 300 photos
- Tips from professionals
- Machine shop repairs
- Performance and economy modifications

Table of Contents: Chapter 1: Introduction Chapter 2: Tools and equipment Chapter 3: Diagnosing engine problems Chapter 4: Preparing for an overhaul Chapter 5: Overhauling the cylinder heads Chapter 6: Overhauling the engine block Chapter 7: Reassembling and installing the engine Chapter 8: Related repairs Chapter 9: Improving performance and economy

## Popular Mechanics

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## Low Rider

The venerable Jeep 4.0-liter inline-six engine has powered millions of Jeeps, including CJs, YJs, Wranglers, Cherokees, and Wagoneers. The 4.0 delivers adequate horsepower from the factory, but many off-road drivers want more horsepower and torque to conquer challenging terrain, which means these engines are often built and modified. The Jeep 4.0, or 242-ci, is affordable, abundant, exceptionally durable, and many consider it one of the best 4x4 off-road engines. In this Workbench title, veteran author

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and Chrysler/Jeep engine expert Larry Shepard covers the rebuild of an entire engine in exceptional detail. He also delves into popular high-performance modifications and build-ups. Step-by-step photos and captions cover each crucial step of the engine disassembly. He shows the inspection of all critical parts, including block, heads, rotating assembly, intake, and exhaust. Critical machining processes are covered, such as decking the block, line boring, and overboring the block. The book provides exceptional detail during the step-by-step assembly so your engine is strong and reliable. Installing a larger-displacement rotating assembly or stroker package is one of the most cost-effective ways to increase performance, and the author covers a stroker package installation in detail. With millions of Jeep 4.0 engines in the marketplace (which are subjected to extreme use), many of these engines require a rebuild. In addition, many owners want to extract more torque and horsepower from their 4.0 engines so these engine are also modified. Until now, there has not been a complete and authoritative guide that covers the engine rebuild and build-up process from beginning to end. Jeep 4.0 Engines is the essential guide for an at-home mechanic to perform a professional-caliber rebuild or a high-performance build-up.

### **Chevy Differentials**

Provides detailed instructions for the examination, disassembly, maintenance, repair, reassembly, and installation of small-block Ford eight cylinder engines

## **WALNECK'S CLASSIC CYCLE TRADER, JULY 1998**

If you're building a salvage yard stroker motor, looking to make a numbers-matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library! This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small-block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small-block Chevy. Build your Chevy on a budget today!

## **Chevrolet Engine Overhaul Manual**

## **Chevrolet Small Block Parts Interchange**

### **Manual - Revised Edition**

Although not quite the stout heavy-duty performer as its big brother, the Turbo 400, the Turbo 350 transmission is a fine, durable, capable, and when modified, stout performer in its own right. Millions of GM cars and trucks have been built with Turbo 350 automatic transmissions. There always comes a time when the old transmission shows signs of wear. At some point, even the best transmissions need to be rebuilt. In *GM Turbo 350 Transmissions: How to Rebuild & Modify*, respected automotive technical author Cliff Ruggles guides you through the complex rebuild procedure of GM's popular rear-wheel-drive automatic transmission. With his proven style, Ruggles goes through the step-by-step rebuild and performance upgrade procedures in a series of full-color photos. He includes instruction on removal and installation, tear-down procedures, parts inspection and replacement, as well as performance mods and shift kit installation. Time-saving tips are part of every buildup as well. Automatic transmissions are a mystery to most. Even if you end up deciding to have a professional take care of your transmission repair and performance needs, the information contained in this book is crucial to understanding how the power gets from the engine to the road. Add a copy of *GM Turbo 350: How to Rebuild & Modify* to your automotive library today.

### **Small-block Chevy Marine Performance**

### **Popular Mechanics**

A complete guide to modifying small-block Chevrolet engines used in the powerboat industry. Includes a detailed look at the differences between auto and marine engines, and a breakdown on the marine components of a small-block Chevy. Fully illustrated.

### **Cars & Parts**

About 700,000 Camaros were built from 1967 to 1969. The first-generation Camaro has won a die-hard following and has become an iconic performance car. Camaros in excellent condition command very high prices, so many owners are compelled to perform a professional-grade original restoration. Since these cars are about 40 years old, many cars need second or third restorations, and as time goes by, these cars will continue to appreciate and require restoration. That's where *How to Restore Your Camaro 1967-1969* comes in. While some owners can afford to pay shops to perform a 100-point restoration for show car competition, many owners want to perform a faithful, detailed restoration themselves, so the car maintains its collector value and use it as a fun weekend driver. This book will serve those owners. A lead title in our Restoration Series, *How to Restore Your Camaro 1967-1969* will provide in-depth, hands-on information and photography for restoring these popular and historically significant cars. It covers all aspects of restoration, including engines and drivelines, bodywork, interior and trim, suspension, brakes, chassis, and steering for the first-generation

Camaros. Organization and planning will be covered, so restorers can stay on task. Disassembly, inspection, and sourcing the best parts will also be covered. This volume will deliver a concise and revealing overview of each subject area and shows the most critical aspects of the restoration process with sequential step-by-step photos and detailed captions. The most efficient techniques and best products for returning each component to like-new condition will be covered. With this information, owners will be able to determine what's involved in each step of the restoration and decide whether to perform the work themselves or outsource it to a professional shop. Color step-by-step how-to information on Camaro restoration has never been offered in a package like this before. Finally, Camaro owners have the book they need.

### **How to Rebuild and Modify Rochester Quadrajets Carburetors**

Long-time Pontiac expert and magazine writer Rocky Rotella guides the reader through the entire rebuild process. Drawing on his vast experience, Rotella uses detailed captions and explanatory photos to show each crucial step of the disassembly, inspection, machine work, parts selection, assembly, and break-in process. The book instructs the reader how to skillfully pull the engine and prevent damage to the car. It documents how to carefully inspect the components for problems and fix these issues that could spell doom for a newly rebuilt engine. Finding a reputable and professional machine shop that

specializes in Pontiac engines is discussed, as well as aftermarket parts and OEM parts interchange for high-performance, so you can select the best parts for a particular engine. All essential machine shop procedures are covered in detail. Inspection and pre-assembly are thoroughly explained.

### **How to Build Max-Performance Chevy LT1/LT4 Engines**

Millions of Chevrolet vehicles were built and sold in the 1960s and 1970s, and the great majority of those were rear-wheel-drive models with differentials known as 10-bolts or 12-bolts. High-performance limited-slip versions of these differentials also have been installed in Camaros, Chevelles, Corvettes, and many other GM muscle cars from 1964 through the 1970s, as well as Chevy and GMC trucks. If you have owned a GM performance car from the 1960s or 1970s, you have owned one of these sturdy, reliable, and versatile differentials. Many of these differentials are now more than 50 years old and are due for an overhaul. In *Chevy Differentials: How to Rebuild the 10- and 12-Bolt*, author Jefferson Bryant walks you through the entire process of procuring, evaluating, and rebuilding the perfect differential for your GM application. In this step-by-step guide, you learn how to completely disassemble the differential, evaluate components, and select replacement parts. You're also shown all of the up-to-date techniques for re-assembling the differential and axle. Informative sections on axle identification and replacement parts are also provided. Maybe you have found a salvage-

yard unit and want to rebuild it to upgrade your existing vehicle. Maybe you would like to install an aftermarket 12-bolt assembly for extreme performance or racing. This is the only book dedicated solely to rebuilding, setting up, and modifying these axle assemblies for long service life and maximum performance. If you're going to rebuild a Chevy 10- or 12-bolt axle, this book delivers the essential information to get the job done right.

### **How to Rebuild the Small-Block Ford**

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### **4.6L & 5.4L Ford Engines**

Ford FE engines, which were manufactured from the late 1950s all the way through the mid-1970s, were designated as the large-displacement engines in the Ford lineup. FE means Ford Edsel, and reflects an era when Ford sought to promote the Edsel name. The design of these engines was implemented to increase displacement over its predecessor, the Y-Block engines of the previous decade. Early models were fairly modest in displacement, as were most big-blocks of the era, but they grew quickly to fill the needs of rapidly changing chassis requirements and consumer demand for larger vehicles. As it grew, the

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FE engine performed admirably as a heavy passenger car and light truck engine. It also became quite accomplished in performance circles, winning the 24 Hours of Le Mans, as well as powering Ford's muscle car and drag racing programs in the mid- to late 1960s. In this book, you will learn everything you need to know to rebuild one of these legendary engines. CarTech's unique Workbench series format takes you step-by-step through the entire rebuilding process. Covered are engine identification and selection, disassembly, cleaning, parts analysis and assessment, machine shop processes, replacement parts selection, re-assembly and start-up/break-in techniques. Along the way you find helpful tips on performance upgrades, trouble spots to look for, special tools required, and professional builder's tips. FE master, owner of Survival Motorsports, and veteran author Barry Raboutnick shares all of his tricks and secrets on building a durable and reliable FE engine. Whether you are simply rebuilding an old truck for reliable service use, restoring a 100-point show car, or building the foundation for a high-performance street and strip machine, this book will be an irreplaceable resource for all your future FE engine projects.

### **Popular Mechanics**

### **Sport Aviation**

Explains how to maintain, remove, tear down, assemble, repair, modify, and install Turbo Hydra-

matic transmissions

### **Jeep 4.0 Engines**

Ford's 351 Cleveland was designed to be a 'mid-sized' V-8 engine, and was developed for higher performance use upon its launch in late 1969 for the 1970 models. This unique design proved itself under the hood of Ford's Mustang, among other high performance cars. The Cleveland engine addressed the major shortcoming of the Windsor engines that preceded it, namely cylinder head air flow. The Windsor engines just couldn't be built at the time to compete effectively with the strongest GM and Mopar small blocks offerings, and the Cleveland engine was the answer to that problem. Unfortunately, the Cleveland engine was introduced at the end of Detroit's muscle car era, and the engine, in pure Cleveland form, was very short lived. It did continue on as a low compression passenger car and truck engine in the form of the 351M and 400M, which in their day, offered little in the way of excitement. Renewed enthusiasm in this engine has spawned an influx of top-quality new components that make building or modifying these engines affordable. This new book reviews the history and variations of the 351 Cleveland and Ford's related engines, the 351M and 400M. Basic dimensions and specifications of each engine, along with tips for identifying both design differences and casting number(s) are shown. In addition to this, each engine's strong points and areas of concern are described in detail. Written with high performance in mind, both traditional power

tricks and methods to increase efficiency of these specific engines are shared. With the influx of aftermarket parts, especially excellent cylinder heads, the 351 Cleveland as well as the 351M and 400M cousins are now seen as great engines to build. This book will walk you through everything you need to know to build a great street or competition engine based in the 351 Cleveland platform.

### **Ford FE Engines**

Since 1991, the popular and highly modifiable Ford 4.6-liter has become a modern-day V-8 phenomenon, powering everything from Ford Mustangs to hand-built hot rods and the 5.4-liter has powered trucks, SUVs, the Shelby GT500, and more. The wildly popular 4.6-liter has created an industry unto itself with a huge supply of aftermarket high-performance parts, machine services, and accessories. Its design delivers exceptional potential, flexibility, and reliability. The 4.6-liter can be built to produce 300 hp up to 2,000 hp, and in turn, it has become a favorite among rebuilders, racers, and high-performance enthusiasts. *4.6-/5.4-Liter Ford Engines: How to Rebuild* expertly guides you through each step of rebuilding a 4.6-liter as well as a 5.4-liter engine, providing essential information and insightful detail. This volume delivers the complete nuts-and-bolts rebuild story, so the enthusiast can professionally rebuild an engine at home and achieve the desired performance goals. In addition, it contains a retrospective of the engine family, essential identification information, and component differences

between engines made at Romeo and Windsor factories for identifying your engine and selecting the right parts. It also covers how to properly plan a 4.6-/5.4-liter build-up and choose the best equipment for your engine's particular application. As with all Workbench Series books, this book is packed with detailed photos and comprehensive captions, where you are guided step by step through the disassembly, machine work, assembly, start-up, break-in, and tuning procedures for all iterations of the 4.6-/5.4-liter engines, including 2-valve and 3-valve SOHC and the 4-valve DOHC versions. It also includes an easy-to-reference spec chart and suppliers guide so you find the right equipment for your particular build up.

### **How to Rebuild the Big-Block Chevrolet**

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### **How to Rebuild Ford Power Stroke Diesel Engines 1994-2007**

Authored by veteran author John Baechtel, COMPETITION ENGINE BUILDING stands alone as a premier guide for enthusiasts and students of the racing engine. It will also find favor as a reference guide for experienced professionals for years to come.

## **Popular Mechanics**

### **Chevrolet Small Block V-8 Interchange Manual**

In production for over 20 years, nearly every Chevrolet V-8 passenger sedan is powered by this engine. This comprehensive manual is packed with photos and detailed information.

### **How to Restore Your Camaro 1967-1969**

The LT1, along with its more powerful stablemate, the LT4, raised the bar for performance-oriented small-blocks until the introduction of the LS1 in 1997. The LT1/LT4 engines are powerful, relatively lightweight, and affordable. They powered Chevrolet's legendary Impala SS (and thousands of similar police cars), Corvettes, and Camaros and remain viable choices for enthusiasts today. This book investigates every component of these engines, discussing their strong and weak points and identifying characteristics. Upgrades and modifications for both improved power production and enhanced durability are described and explained in full.

### **WALNECK'S CLASSIC CYCLE TRADER, AUGUST 2001**

This revised and updated color edition of How to Rebuild the Small-Block Ford walks you step by step through a rebuild, including: planning your rebuild,

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disassembly and inspection, choosing the right parts, machine work, assembling your engine, and first firing and break-in.

### **Ford 351 Cleveland Engines**

This book covers the vast majority of Powerstroke Diesel engines on the road, and gives you the full story on their design. Each part of the engine is described and discussed in detail, with full-color photos of every critical component. A full and complete step-by-step engine rebuild is also included.

### **Competition Engine Building**

### **Popular Mechanics**

Vehicle maintenance.

### **Sears**

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### **The Northern Logger and Timber Processor**

With the increasing popularity of GM's LS-series

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engine family, many enthusiasts are ready to rebuild. The first of its kind, *How to Rebuild GM LS-Series Engines*, tells you exactly how to do that. The book explains variations between the various LS-series engines and elaborates up on the features that make this engine family such an excellent design. As with all Workbench titles, this book details and highlights special components, tools, chemicals, and other accessories needed to get the job done right, the first time. Appendices are packed full of valuable reference information, and the book includes a Work-Along Sheet to help you record vital statistics and measurements along the way.

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